# goSafe



# EVANCES IN THE CONTRACTION

Screen Printing 
 Embroidery 
 Pad Printing 
 Reflective Striping 



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# GoSafe's Customization Center | La Porte, TX

800-330-9240 · goSafe.com

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### **On-Site Customization Available for Thousands of Items**

Customizing your industrial apparel and equipment means items are easier to track, personnel are easier to identify, and greater compliance with programs that require job or locations-specific gear. **GoSafe's** Customization unit in La Porte, TX is equipped to produce the high quality logo-accurate items in the quantities you need when YOU need them.

# **Garment Customization | Embroidery**

**Embroidery** is one of the first enhancements most customers look at when considering decoration of apparel. A logo announces to the world who you represent and makes a strong first impression which can make a big difference in business. goSafe can handle all aspects of your embroidery needs. We offer a wide selection of thread colors constructed of either 100% polyester (our default thread choice) or 100% rayon, which is available upon request through your Customer Service Representative or the embroidery department. Both selections ensure color vibrancy as well as colorfastness, though we do not recommend rayon thread for industrial laundered product. Read on to see some of the options available within the world of embroidery.



### How to Request a Custom Logo

- Contact Customer Service for additional information on submitting new logo image artwork.
- Formats Preferred format is vector-based art. Typically .AI, .SVG. and .EPS files. Other acceptable formats for artwork include .PNG, .TIF, .BMP, and .JPG, though these may need to be vectorized and may be subject to an additional fee.
- Color / Thread Limitations Custom logos are limited to 9 colors.
- Size A typical left or right chest location is about 2 ½" x 3½". Small details in a logo design may require resizing or an adjustment so that detail can be seen. See following pages for size guidelines on garments and locations.
- Digitizing Fees 1 to 8,000 stitches \$95.00\*. 8,001 stitches and up \$125.00\*
- Color Changes There is a \$25.00\* fee for changing colors to an existing logo if a new logo number is required.
- **Revisions** Charges for revisions are determined based upon complexity. There may be up to a **\$50.00**\* fee for customer requested revisions.
- **Time line** Please allow up to 3 days to receive a sew-off of custom logos. Logos in excess of 20,000 stitches may require longer.
- \* Please Note : Prices are subject to change without notice.

# **Embroidery Guidelines & Success Tips**

- Placement and size can differ based on the garment they will be sewn on. These pages show placements and size guidelines for various garment types.
- Embroidering on a garment with textures, prints, or patterns can often make part of a logo difficult to see. Ask for a sew-off prior to placing orders to be certain that all words are legible and colors are visible.
- To determine the best size and placement for embroidery, photocopy the logo to the desired size, cut it out and place it on the garment in various locations until the best size and location is determined.
- If grommets, eyelets, or badges will be going on the same side of a garment as embroidery, be sure to leave the appropriate space for the badge when specifying embroidery location.
- · Embroidery requested on a pocket will render the pocket non-functional.



Emb	Embroidery Codes with Size Guidelines		
All Sizes Below Listed as Inches			
СМВ	Center Middle Back	10X10	
RSS Right Sleeve at Shoulder 4X4			
RUF	Right Upper Front	4X4	

See page 10-12 for embroidery thread color options.

### **Embroidery Locations**





SHIRT BACK



LEFT SIDE



**RIGHT SIDE** 

LSS



SHIRT FRONT

**GoSafe** uses colorfast embroidery threads for all embroidery applications. These threads are acceptable for Industrial and Homewash Processing. We are equipped to embroider garments, Oilfield bags, promotional items, and a variety of other items.

If you have questions, please do not hesitate to contact our customer service team at **800.330.9240**.



6 • Your Partner In Safety Since 1979 •

# **Direct Embroidery**

Four fonts are offered for direct embroidery with several sizes in each (3/8"-1"). We can embroider text directly on a garment, an emblem, or on a name strip. This option is most often used for names, titles, accredits, and more, and can be done easily without the need for digitization.

- Multiple lines of type, in the same or different sizes, can easily be added to a garment. To add more than one line, please contact a Customer Service Representative at **1.800.330.9240**.
- Please specify if all CAPS are required. Using all caps will reduce the number of characters per line. The characters listed below are based on lower case.
- Include spaces and punctuation when counting characters per line.
- · Collar tip and cuff embroidery locations require 8mm font and are limited to 3 characters
- All fonts also available in 10mm (not shown). Call for more information.
- See page 10 for thread color options

BLOCK ABCDEFGHIJKLM NOPQRSTUVWXYZ abcdefghijklm nopqrstuvwxyz ',.:;""!#& 1234567890





# **Direct Embroidery Pricing**

Item #	Description Pricing	
MSSEMBRDIR	Direct Name Embroidery on Front Chest \$6.00	
MSSEMBRO	Company Name/Title Direct Embroidery on Front Chest \$6.00	
MSSEMBDFC	Company Logo Direct Embroidery Front Chest (1-8,000) \$8.50	
MSSEMBDBK1	SSEMBDBK1 Company Logo Direct Embroidery Bk (1-12,000 stitches) \$12.50	
MSSEMBDBK2	EMBDBK2     Company Logo Direct Embroidery Front or Back (12,001+ stitches)     Call for Pricing	

### **Emblem Embroidery**

The same font selections and sizes shown on the previous page can also be applied to emblems. We offer a wide selection of emblem background and border combinations to complement whatever the garment color or pattern may be. Emblems are a great choice for striped or patterned shirts where direct embroideries can often blend in. Another benefit of selecting to embroider on emblems is the flexibility they provide for removal should an employee's position or name change.





### **Small Emblem**

**Font Size:** 5/8" 15 mm 7 characters per line (Stock patch)

### **Trim Options**



White, White Trim MSSBLANKWWH



White, Red Trim MSSBLANKWRD



White, Maroon Trim MSSBLANKWMR



White, Blue Trim MSSBLANKWRB



White, Navy Trim MSSBLANKWNB



White, Black Trim MSSBLANKWBL

# **Stock Emblems**

The possibilities are endless! Whether you choose from one of the emblems displayed here or supply us with your own emblems, our sewing operators can apply almost any shape emblem to your garments at time of order. There is no charge to store your emblems at our warehouse.

Emblems are kept in a secured area and are applied at time of order, giving you the flexibility to decorate garments with different combinations and placements of emblems. We can also assist you with the development and procurement of new emblems. Lead time for custom emblems is 6 to 8 weeks.

### **American Flag**



MSSUS - American Flag with Gold Trim 3 -1/2" x 2"

### **All State Patches**



**MSSTX** Texas State Flag with Gold Trim 3 -1/2" x 2"



MSSOK Oklahoma State Flag with Gold Trim 3- 1/2" x 2"



**MSSLA** Louisiana State Flag with Gold Trim 3 -1/2" x 2"



MSSAR Arkansas State Flag with Gold Trim -3 1/2" x 2"



### Trim Choices Embroidery Thread Options

### Madeira PolyNeon

Due to their superior quality and color fastness, Madeira rayon embroidery threads can be washed at 203°F with heavy duty detergents. (Use only those which contain no bleaching agents, peroxide, or optical brighteners as discoloration may result.)

While every attempt is made to reproduce thread colors accurately, colors on your monitor or printout may not precisely match actual thread colors.

1244	1025	1371	1320	1150	
1367	1172	1279	1235	1169	
1044	1171	1046	1111	1189	
1043	1066	1045	1031	1170	
1368	1061	1299	1319	1048	
1243	1067	1380	1388	1103	
1275	1135	1298	1188	1369	
1030	1083	1185	1310	1101	
1143	1124	1246	1309	1377	
1266	1125	1292	1321	1370	
1166	1065	1088	1109	1051	
1167	1137	1090	1110	1050	
1042	1024	1293	1383	1049	
1028	1069	1089	1187	1248	
1175	1068	1289	1234	1249	
1242	1064	1291	1121	1251	
1076	1223	1091	1120	1250	
1075	1180	1094	1108	1079	
1074	1267	1093	1354	1302	
1133	1222	1095	1186	1301	
1134	1022	1295	1184	1247	
1029	1023	1294	1154	1280	
1177	1323	1092	1148	1073	
1176	1196	1373	1181	1097	
1274	1224	1096	1147	1282	
1276	1359	1296	1037	1245	
1277	1192	1297	1146	1284	

### **Embroidery Thread Colors**

1018	1311	1281	1393	1070	
1254	1080	1384	1306	1270	
1221	1033	1385	1339	1372	
1053	1334	1182	1337	1173	
1217	1122	1381	1308	1257	
1226	1032	1081	1394	1272	
1021	1232	1107	1390	1256	
1253	1312	1014	1391	1056	
1026	1313	1114	1227	1258	
1155	1233	1015	1219	1158	
1278	1263	1016	1195	1057	
1078	1387	1307	1304	1126	
1178	1362	1238	1397	1149	
1378	1264	1376	1351	1138	
1379	1363	1375	1098	1128	
1152	1365	1132	1047	1329	
1017	1364	1027	1100	1129	
1013	1153	1160	1396	1230	
1113	1360	1162	1303	1144	
1019	1353	1290	1395	1084	
1020	1236	1052	1392	1055	
1179	1382	1252	1099	1255	
1038	1141	1161	1104	1344	
1077	1356	1163	1102	1338	
1317	1386	1349	1106	1273	
1220	1035	1159	1156	1348	
1039	1119	1352	1357	1374	
1366	1034	1191	1140	1174	
1335	1389	1347	1340	1341	
1261	1183	1260	1350	1218	
1330	1117	1123	1193	1054	
1343	1116	1305	1190	1358	
1322	1115	1105	1194	1036	
1112	1315	1157	1225	1142	

### **Embroidery Thread Colors**

1259	11	64	2015		2053		2006	ere operation of the second
1130	11	99	2012		2040		2002	
1336	11	98	2059	A MARCONATON	2031		2005	No. of Concession, Name
1328	11	51	2055		2039		2000	
1127	12	212	2056		2020		2009	
1342	10	)41	2029		2016		2007	
1058	12	241	2033		2036	and the second	2008	
1145	10	003	2028		2027	Contraction of the local division of the loc		
1059	10	)04	2011		2051		Ν	lulti-Color
1136	10	002	2023	Protocologica de la composición de la Composición de la composición de la comp	2057		2101	aomin'i Panoani
1082	10	001	2032		2014		2103	
1072	10	005	2024		2050		2141	
1071	10	000	2018		2148		2144	No. and an and a state of the
1063	10	006	2017		2149		2054	-
1062	10	007	2034				2143	
1060	10	008	2060				2146	
1228	10	009	2021	annon-second	A	stro Color	2105	State of the second second
1229		Ombré	2025	The state of the second second	2001		2145	
1131	20	026	2030		2004		2142	
1318	20	038	2022	A MILLION AND AND AND AND AND AND AND AND AND AN	2003		2147	
1040								

Fire Fighter 100% Aramid (Contains NOMEX® branded fibers from DuPont®).

Madeira's fire resistant thread is made from 100% Aramid, which contains NOMEX® branded fibers from Dupont®. Fire Fighter was developed for aeronautics, fire and safety, motor sports, and other areas where safety standards are specified.

### Washing Instructions:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

N1845	N1784	N1924	N1682
N1851	N1815	N1624	N1803
N1651	N1874	N1725	N1610
N1965	N1977	N1957	N1918
N1838	N1842	N1859	N1640
N1747	N1643	N1884	N1800



# **Reflective Striping**

Enhanced visibility can be critical when working in high-traffic areas, construction sites, or around equipment operation. Adding reflective striping to your uniform can make a lifesaving difference.

Select from the many trim widths, colors, and placements to make your enhancements have the highest impact. These distinctive stripings can be added to most garments. Flameresistant striping is also available. The garments and striping you select should depend on the end use requirements.

The following front and back images on page 15 indicate all single reflective stripe locations for most products. With a few exceptions, stripes shown above the waist can be applied to a shirt, jacket or coverall. Stripes shown below the waist can apply to a pant, short, or coverall. The specific details of a garment, like the size of a pocket, the placement of closures, an emblem, or an additional pocket, may dictate a slight change in the placement from what is shown in these images.

- Striping applied post-manufacturing will always go around a pocket or emblem. Pockets cannot be removed for reflective trim application.
- Stripes on a waistband will be moved up or down if the waistband has elastic sections.





### **Reflective Tape Options**



There are several color options and widths of reflective trims that can be selected for attachment to your garments. Prices will vary depending on the trim and locations selected. Please be sure to select the correct trim.

### Codes under each trim indicate the following:

- 1) Activity code
- 2) Style number or component code
- 3) Width of the trim

### **Suggested Placements:**

For suggestions regarding reflective trim placement, see next page. For package stripe placement, where several stripes are combined on one garment.

NOTE : goSafe does not apply reflective tape to Insulated garments such as parkas, jackets, coats, Insulated Coveralls, etc.

2" Lime/Silver/Lime Reflective Tape	S1 / EH5215 1"
2" Lime/Silver/Lime Reflective Tape	S2 / EH5216 2"
2" Lime/Silver/Lime Reflective Tape	Y3/ EH5207 2"
2" Lime/Silver/Lime Reflective Tape	1Q / EH5227 2½"

### **Reflective Striping Locations**



Stripe Codes	Location Description	Front	Back
BSB	Both Sleeves Bicep	•	•
BSF	Both Sleeves Forearm	•	•
BLC	Both Legs Calf	•	•
FXB	XB Full X Back		•
DVB	Double Vertical Back		•
DHB	DHB Double Horizontal Back		•
AAC	All Around Waist Horizontal	•	•

# **Reflective Tape Pricing**

### 2" Lime/Silver/Lime Reflective Tape

Item #	Location Description	Reflective Tape Used	Tape Description	Pricing
MSSBSB	Both Sleeve Biceps	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$12.25
MSSBSF	Both Sleeve Forearms	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$12.25
MSSBLC	Both Leg Calf	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$12.25
MSSFXB	Full X Back	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$20.50
MSSDVB	Double Vertical Bars	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$21.75
MSSDHB	Double Horizontal Bars	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$21.75
MSSREFL1	Double Vertical Shoulders 6"	MSSREFL3	Lime Silver Lime Reflective Tape 2	\$5.75

### 2" Orange/Silver/Orange Reflective Tape

Item #	Location Description	Reflective Tape Used	Tape Description	Pricing
MSSBSB	Both Sleeve Biceps	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$12.25
MSSBSF	Both Sleeve Forearms	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$12.25
MSSBLC	Both Leg Calf	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$12.25
MSSFXB	Full X Back	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$20.50
MSSDVB	Double Vertical Bars	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$21.75
MSSDHB	Double Horizontal Bars	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$21.75
MSSREFL1	Double Vertical Shoulders 6"	MSSREFLECST	Orange Silver Orange Reflective Tape 2"	\$5.75

### 2" Silver Reflective Tape

### 1" Silver Reflective Tape

	•			
ltem #	Location Description	Reflective Tape Used	Tape Description	Pricing
MSSBSB	Both Sleeve Biceps	MSSREFLE2	Silver Reflective Tape 2"	\$8.75
MSSBSF	Both Sleeve Forearms	MSSREFLE2	Silver Reflective Tape 2"	\$9.75
MSSBLC	Both Leg Calf	MSSREFLE2	Silver Reflective Tape 2"	\$8.75
MSSFXB	Full X Back	MSSREFLE2	Silver Reflective Tape 2"	\$14.25
MSSDVB	Double Vertical Bars	MSSREFLE2	Silver Reflective Tape 2"	\$15.50
MSSDHB	Double Horizontal Bars	MSSREFLE2	Silver Reflective Tape 2"	\$15.50
MSSREFL1	Double Vertical Shoulders 6"	MSSREFLE2	Silver Reflective Tape 2"	\$4.42
MSSREFL1	Double Vertical Shoulders 6"	MSSREFLE2	Silver Reflective Tape 2"	\$4

# **Pad Printing Services**

**Pad Printing** has helped revolutionize customization capabilities. The process allows for printing on curved and irregular surfaces such as hard hats, safety eyewear lenses, and a variety of other items. goSafe can also produce pad printed items such as golfballs, writing instruments, and other promotional items. Contact us at **800.330.9240** for additional information.

# **Eyewear Imprinting**

- Minimum order quantity of 24.
- Imprinting available on temple or lens, depending on the style.
- One (1) and two (2) colors available.
- Camera ready artwork required.
- Not available for all styles. Contact goSafe for details.

Item #	Quantities	1 Color
MSSELCOL-24	Logo 1-Color	24 - 47
MSSELCOL-48	Logo 1-Color	48 - 95
MSSELCOL-96	Logo 1-Color	96 - 155
MSSELCOL-156	Logo 1-Color	156 - 287
MSSELCOL-288	Logo 1-Color	288 - 503
MSSELCOL-504	Logo 1-Color	504 - UP
MSSELADDCOL2	Logo 2-Color	Below 156
	*	No 2-Color charge for 156 and above
MSSELADDLOC		Logo Additional Location





# **Eyewear Printing Pricing**

Item #	Quantities	1 Color	2 Color
MSSELCOL-24	24-47	\$3.20	\$6.40
MSSELCOL-48	48-95	\$1.99	\$3.98
MSSELCOL-96	96-155	\$1.38	\$2.76
MSSELCOL-156	156-287	\$1.14	\$2.28
MSSELCOL-288	288-503	\$0.97	\$1.96
MSSELCOL-504	504-UP	\$0.89	\$1.78

### **Setup Fee**

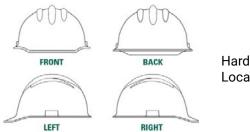
Item #	# Colors	Setup Fee
MSSPADSETUP	1 Color	\$20.00

# Hard Hat Imprinting

- Minimum order quantity of 20.
- Imprinting available on the front, back, or sides.
- Up to 4 colors available in 4 hat locations.
- Camera ready artwork required.
- Not available for all styles. Please contact a GoSafe sales representative for additional details.

SKU	Hat Quantities
MSSHLCOL-20	20 Hard Hats, 1 Location
MSSHLCOL-40	40 Hard Hats, 1 Location
MSSHLCOL-60	60 Hard Hats, 1 Location
MSSHLCOL-80	80 Hard Hats, 1 Location
MSSHLCOL-100	100 Hard Hats & Up, 1 Location
MSSHLADDLOC	Added locations per color
MSSHLSETUP	Logo setup charges for color quantity will not charge for those we already stock





Hard Hat Imprint Location Options

A digital proof will be provided so customer can sign off and approve the artwork before orders are processed and started.

**Camera Ready Artwork** must be supplied. If the artwork has to be recreated additional charges apply. The definition of camera ready artwork is black art on white background. The images/letters must be clear and must be the exact representation of the desired logo. For multi-color logos, artwork must have individual color separations with registration marks. Photocopies, business cards, decals, faxes, etc. are not considered Camera Ready. *\*\* For vests, a 300 dpi JPG closer to the final imprinting size is preferable.* 

### **Hard Hat Pad Printing Pricing**

Item #	Quantities	Position 1 Up To 4 Colors	Position 2 2 Color	Position 3 2 Color	Position 4 2 Color
MSALOGOMIN20	20	\$5.01	\$10.02	\$15.03	\$20.01
MSALOGOMIN40	40	\$3.34	\$6.68	\$10.02	\$13.36
MSALOGOMIN60	60	\$2.85	\$5.70	\$8.55	\$11.40
MSALOGOMIN80	80	\$2.37	\$4.74	\$7.11	\$9.48
MSALOGOMIN100	100	\$1.40	\$2.60	\$3.90	\$5.20

ltem #	# Colors	Setup Fee
MSALOG01	1 Color	\$100.00
MSALOG02	2 Color	\$125.00
MSALOG03	3 Color	\$150.00
MSALOGO4	4 Color	\$175.00



We can also apply Brim Guards to hard hats for recognition purposes.

# **Screen Printing Services**

**Screen Printing** is a quick, easy, and inexpensive way to add custom artwork and logos to different types of apparel. **GoSafe** produces high quality artwork on items such as T-shirts, rainwear, safety vests, and even promotional items. Contact us at **800.330.9240** for additional information.

- Minimum order quantity of 24.
- Screening available on the back and front (some styles).
- Up to four (4) colors available.
- · Camera ready artwork required.
- Not available for all styles. Please contact a GoSafe sales representative for details.

\*Note: The Logo Department will make final determination on the number of logo colors used after receiving vector art files. logo files must be .ai, .eps, .svg, or other vector file type. If no vector files are available, we can use non-vector files such as .BMP, .PNG, .JPG, or .TIF files, though an additional \$50 logo set-up fee may apply, which may also delay the order. Must also receive PMS colors if exact color match is required for an additional \$35 fee. Otherwise colors will be matched as close as possible. A digital proof will be provided so that the customer can sign off and approve the artwork before orders are processed and started.





**Camera Ready Artwork** must be supplied. If the artwork has to be recreated additional charges apply. The definition of camera ready artwork is black art on white background. The images/letters must be clear and must be the exact representation of the desired logo. For multi-color logos, artwork must have individual color separations with registration marks. Photocopies, business cards, decals, faxes, etc. are not considered Camera Ready. *\*\* For vests, a 300 dpi JPG closer to the final imprinting size is preferable.* 

SKU	Quantities
MSSLCOL-24	24 - 47
MSSLCOL-48	48 - 71
MSSLCOL-72	72 - 143
MSSLCOL-144	144 - 287
MSSLCOL-288	288 - 503
MSSLCOL-504	504 and Up





### **Screen Printing Pricing**

Item #	# Colors	Setup Fee
MSSLCSETUP1	24-71	\$1.85
MSSLCSETUP2	72-119	\$1.40
MSSLCSETUP3	120-287	\$1.33
MSSLCSETUP4	288-503	\$0.90
MSSLCSETUP5	504+	\$0.75

Item #	Description	Setup Fee
EPRSETUP	Artwork/PMS Color Matching	\$90.00

Artwork/PMS fee may be waived if approved artwork is provided by customer.

Item #	Quantities	Cost For One-Color Logo	Cost Per Additional Color Up To 7 Colors
MSSLCOL-24	24-71	\$1.85	\$1.33
MSSLCOL-72	72-119	\$1.40	\$1.13
MSSLCOL-144	120-287	\$1.33	\$0.80
MSSLCOL-288	288-503	\$0.90	\$0.67
MSSLCOL-504	504+	\$0.75	\$0.53

GoSafe may have resources for other product personalization that you might need. Please contact your GoSafe representative for more information.

Personal Protective Equipment • Fall Protection • In-House Customization Rental, Repair, & Recertification • Personalized Service



"goSafe combines the technological and service capabilities of an international provider with the family feel that makes it comfortable to work with us on a long-term basis. We listen to our customers, and provide effective solutions"

- Burk Shaw. President -

Got questions or need a quote? Contact us at Sales@gosafe.com or call 800.330.9240

Customer Support: 800.330.9240 Fax Number: 281.476.5394 Order Inquiries: Sales@gosafe.com Order Online at: www.gosafe.com



### goSafe.com

Corporate Office - La Porte, TX 4200 Underwood La Porte, TX 77571 (P.O. Box 1025 Deer Park, TX 77536)

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